

Registr			Val.	Binary, Zecimal	Hex
Canal 0	Canal 1	Funcție			
D8400	D8420	Com Format	9600-8N2	B 0001 0000 1000 1001 xx 485 xxxx-9600 2nn8	H 1089
D8401	D8421	Protocol		B 0000 0000 0001 0001	H 11
D8411	D8431	Mes-Mes-delay	50	K 50	
D8414	D8434	Adresa Slave	102	K 102	
D8415	D8435	Com status		B 0000 0000 0001 0001	H 11

D8420 - Communication Format

Bit No.	Name	Contents	
		0 (bit = OFF)	1 (bit = ON)
b0	Data length	7-bit	8-bit
b1 b2	Parity	Parity b2, b1 (0, 0): Not provided (0, 1): Odd (1, 1): Even	
b3	Stop bit	1-bit	2-bit
b4 b5 b6 b7	Baud rate (bps)	b7, b6, b5, b4 (0, 0, 1, 1): 300 (0, 1, 0, 0): 600 (0, 1, 0, 1): 1200 (0, 1, 1, 0): 2400	b7, b6, b5, b4 (0, 1, 1, 1): 4800 (1, 0, 0, 0): 9600 (1, 0, 0, 1): 19200
b8 -11	Reserved		
b12	H/W type	RS232C	RS485
b13-15	Reserved		

D8421 - Protocol Format

Bit No.	Name	Contents	
		0 (bit = OFF)	1 (bit = ON)
b0	Protocol Selection	Other communication protocol	MODBUS serial line
b1-3	Not used		
b4	Master/ slave setting	MODBUS Master	MODBUS Slave
b5-7	Not used		
b8	RTU/ASCII mode setting	RTU	ASCII
b9-15	Not used		

Note: When both flags (b0 of D8401 and b0 of D8421) are turned on, priority will be given to CH1 and CH2 will no longer operate.

D8435

Bit No.	Name	Contents	
		0 (bit = OFF)	1 (bit = ON)
b0	Event and error counter	Counter values are not stored	Counter values are stored
b1-b3	Not used		
b4	Event log *Slave Only	Event log is not stored	Event log is stored
b5-7	Not used		
b8	Communication status storage device type	D-register	R-register
b9-b15	Not used		